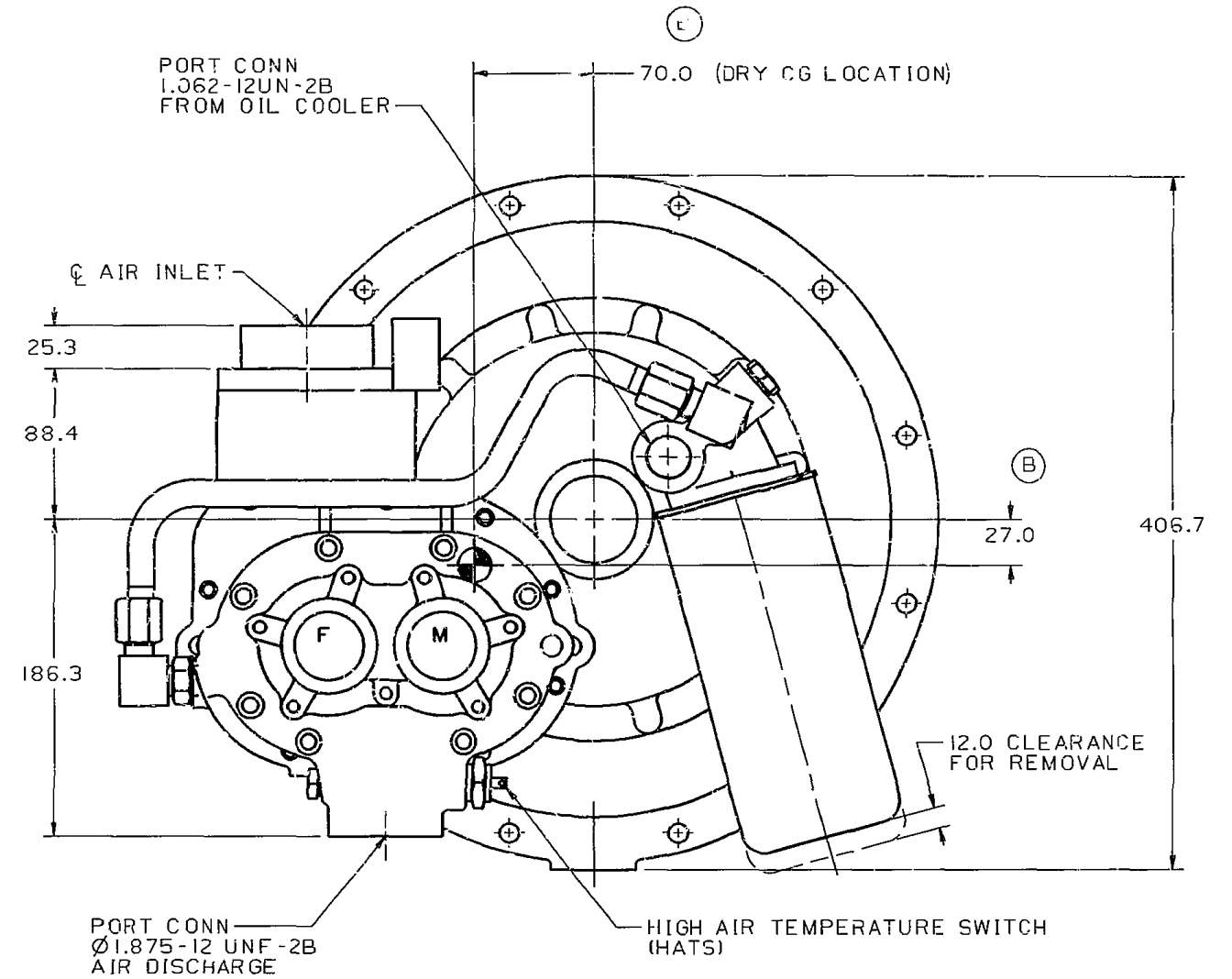
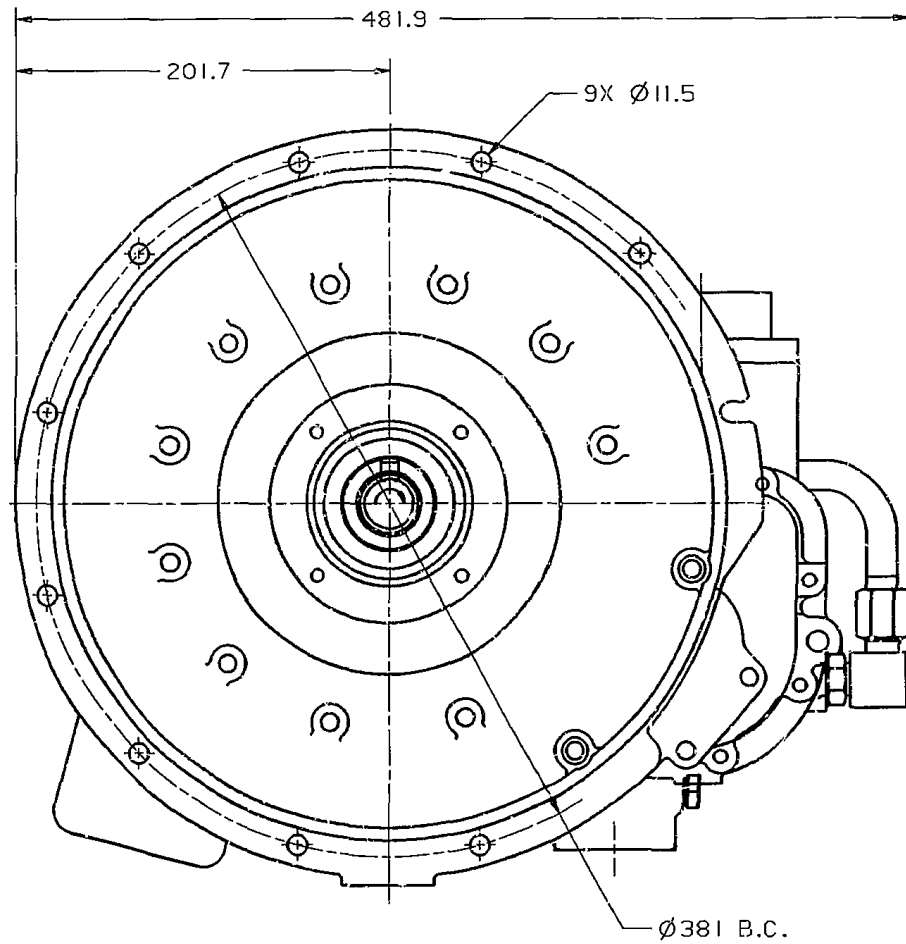


NOTES:

1. INTERPRET DIMENSIONING AND TOLERANCING
 IAW ANSI Y14.5M-1982.

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APVD	E/C
-	A	ORIGINAL RELEASE	08-31-89	MJB	24020
-	B	UPDATE DIMENSIONS-EC24984	08-09-90	JML	24984
-	C	REMOVE HELICOIL INSERT P6-2	04-10-91	JML	25F27



WARNING:
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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS
 MICRO FILM BLOWBACK SCALE 150 mm

LINEAR DIM	0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 315	OVER 315 TO 1000	OVER 1000 TO 2000
TOL							

ANGLES AND TAPERS ±1°

GEOMETRIC SYMBOLS	
— STRAIGHTNESS	// PARALLELISM
○ CIRCULARITY	∠ ANGULARITY
∕ CYLINDRICITY	⊕ TRUE POSITION
∕ FLATNESS	⊙ CONCENTRICITY
∕ PROFILE OF SURFACE	∕ CIRCULAR RUN OUT
∕ PROFILE LINE	∕ TOTAL RUNOUT
∕ PERPENDICULARITY	

WEIGHT, EST.
 43.2 KGS.

WEIGHT, ACTUAL
 — KGS.

NEXT HIGHER ASSY

SI-METRIC

THIRD ANGLE PROJ.

DRAWN: SHL
 CHECKED: SHL
 DATE: 08-31-89

APPROVED: BS
 DATE: 08-31-89

SIMILAR TO:

INGERSOLL-RAND COMPANY
 CONSTRUCTION EQUIPMENT PORTABLE OPERATIONS
 MOCKSVILLE, NC 27028

TITLE: 85 MM INSTL DWG

SIZE: D
 CODE IDENT NO.:
 PART NO.: 36774412
 E/C: 25627

SCALE: 1/2
 UNIT: 85 MM A/E
 SHEET: 1 of 2