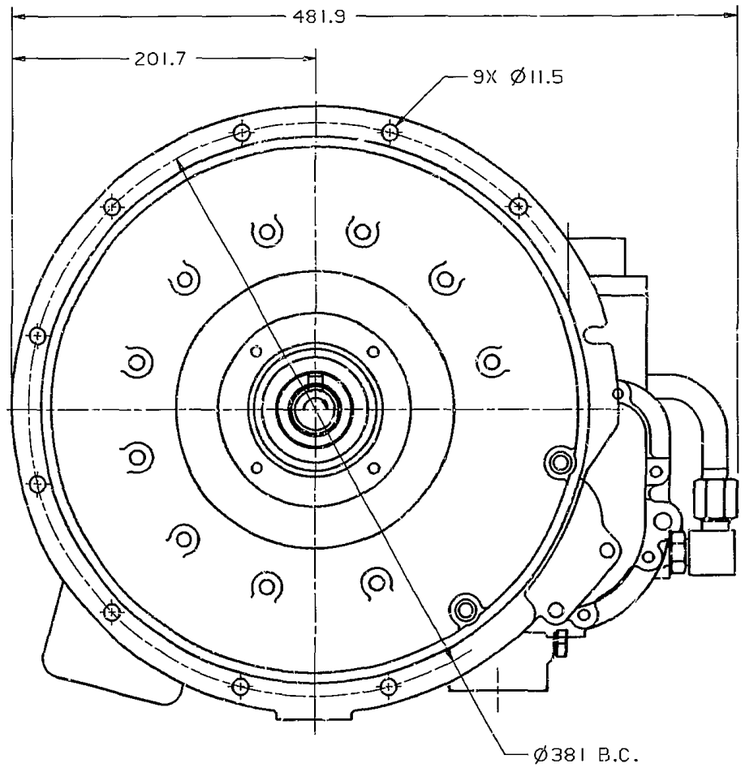
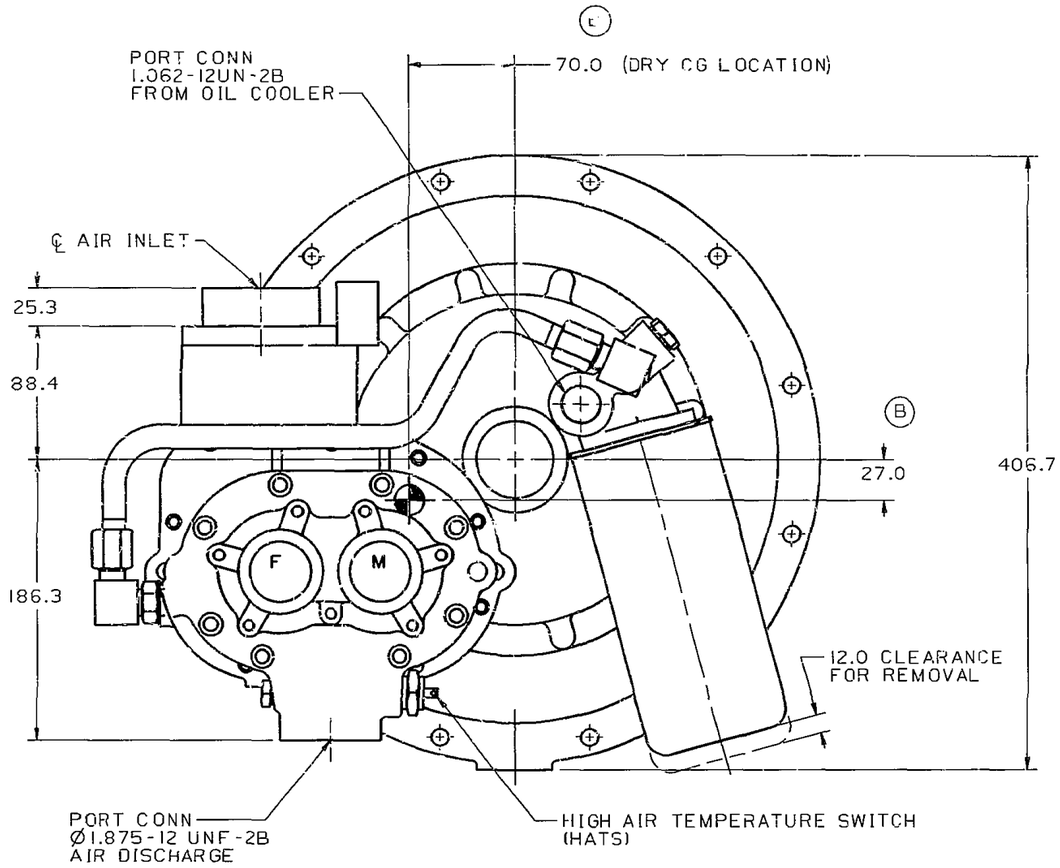
NOTES:

1. INTERPRET DIMENSIONING AND TOLERANCING IAW ANSI Y14.5M-1982.

REVISIONS					
ZONE	REV.	DESCRIPTION	DATE	APVD	E/C
-	A	ORIGINAL RELEASE	08-31-89	MJB	24020
	B	UPDATE DIMENSIONS-EC24984	08-09-90	JML	24984
	C	REMOVE HELICOIL INSERT PG-2	04-10-91	JML	25627





UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS
MICRO FILM BLOWBACK SCALE 150 mm

UNLESS OTHERWISE SPECIFIED THE FOLLOWING TOLERANCES APPLY ON LINEAR DIMENSIONS

LINEAR DIM	0.5 TO 3	OVER 3 TO 6	OVER 6 TO 30	OVER 30 TO 120	OVER 120 TO 315	OVER 315 TO 1000	OVER 1000 TO 2000
TOL							

ANGLES AND TAPERS ±1°

CADD LAYOUT NAME: PCD.MBRR

GEOMETRIC SYMBOLS

— STRAIGHTNESS	// PARALLELISM
○ CIRCULARITY	∠ ANGULARITY
⌭ CYLINDRICITY	⌖ TRUE POSITION
▱ FLATNESS	◎ CONCENTRICITY
⌓ PROFILE OF SURFACE	↗ CIRCULAR RUN OUT
⌒ PROFILE LINE	⌰ TOTAL RUNOUT
⊥ PERPENDICULARITY	

WEIGHT, EST. 43.2 KGS.
WEIGHT, ACTUAL ___ KGS.
NEXT HIGHER ASSY .

SI-METRIC
THIRD ANGLE PROJ.

		DATE
DRAWN	SHL	08-31-89
CHECKED	SHL	08-31-89
APPROVED	BS	08-31-89
SIMILAR TO:		

INGERSOLL-RAND COMPANY
CONSTRUCTION EQUIPMENT PORTABLE OPERATIONS
MOCKSVILLE, NC. 27028

TITLE: 85 MM INSTL DWG

SIZE	CODE IDENT NO.	PART NO.	E/C
D		36774412	25627

SCALE: 1/2 UNIT: 85 MM A/E SHEET 1 OF 2